

## TECHNICAL DATA SHEET

# SYNOCURE® 864 N 60

Acrylic polyol

### PRODUCT APPLICATION DETAILS

SYNOCURE® 864 N 60 is a low hydroxy functional acrylic resin designed to crosslink at room temperature with polyisocyanates, and is particularly recommended where economy in use is a major factor, which is achieved through low isocyanate demand.

SYNOCURE® 864 N 60 has excellent resistance to weathering so is particularly suited to low cost protective coating topcoats

### SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content (125°C)	58 - 62 %	ISO 3251
Viscosity (25°C)	1800 - 3000 mPa.s	ISO 12058-1
Color	100 max Pt/Co	DIN EN 1557
Acid value	10 max mg KOH/g	ISO 2114

### OTHER CHARACTERISTICS<sup>1</sup>

	CHARACTERISTICS	METHODS
Solvent	Aromatic hydrocarbon, boiling range 160°C-180°C	-
Flash point	37 °C	ISO 3679
Density	1.01 g/ml	ISO 2811
Hydroxyl content	1.5 %	-
Hydroxyl equivalent weight	1140	-

<sup>1</sup>The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

### MARKETS

#### Coatings & Inks

- Industrial Coating
  - General Industry
  - Protective And Marine Coating

### PERFORMANCE BENEFITS

- Economy in use
- Excellent exterior durability
- Low isocyanate demand
- Long pot life

# SYNOCURE® 864 N 60

## FORMULATION GUIDELINES

### RECOMMENDATIONS FOR USE

SYNOCURE® 864 N 60 should be mixed just prior to application with the selected polyisocyanate. The mixing ratio is not critical although it is preferable to use stoichiometric ratios to obtain optimum performance.

The reaction ratio is calculated from the respective equivalent weight or hydroxyl and isocyanate content of the reactants.

The relationship is:

Hydroxyl Equivalent Weight =  $(17 \times 100) / \%OH$

Isocyanate Equivalent Weight =  $(42 \times 100) / \%NCO$

Using Tolonate™ HDB 75 MX <sup>(1)</sup> or Desmodur® N 75 series <sup>(2)</sup>, the recommended ratios would be:

- on solid resins: SYNOCURE® 864 N 60/Tolonate™ HDB 75 MX <sup>(1)</sup> or Desmodur® N 75 series <sup>(2)</sup> = 1140/191

- as supplied: SYNOCURE® 864 N 60/Tolonate™ HDB 75 MX <sup>(1)</sup> or Desmodur® N 75 series <sup>(2)</sup> = 1900/255

SYNOCURE® 864 N 60 reacted with Tolonate™ HDB 75 MX <sup>(1)</sup> or Desmodur® N 75 series <sup>(2)</sup> in stoichiometric proportions has a usable pot life at spraying viscosity in excess of a full working day at normal room temperature. The use of catalyst or elevated temperatures will reduce this storage period.

To increase the initial rate of cure of SYNOCURE® 864 N 60 based paints, at both ambient temperature and under low bake conditions, the use of tin or zinc catalysts in the form of dibutyl tin dilaurate or zinc octoate is recommended. The levels of use will depend on specific requirements, but typical metal contents would be 0.001% tin or 0.0015% zinc calculated on solid resin plus isocyanate.

### SOLUBILITY

The solvents chosen for paints and lacquers based on SYNOCURE® 864 N 60 should be free from water and should not contain groups that react with isocyanates.

Esters and ketones are true solvents for this type of resin and are recommended for use in conjunction with aromatic hydrocarbon diluents such as xylene.

Notes: <sup>(1)</sup> VENCOREX® Chemicals, <sup>(2)</sup> Bayer MaterialScience

## PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

## STORAGE AND HANDLING

SYNOCURE® 864 N 60 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be from the shipping date.

Shelf Life (Months): 12

**Headquarters: Arkema France**  
51, Esplanade du Général de Gaulle  
92800 Puteaux – France  
T +33 (0)1 49 00 80 80

Disclaimer - Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/global/en/products/product-safety/disclaimer/> which is incorporated herein by reference and made a part hereof.

Arkema France, a French société anonyme registered at the Trade and Companies Register of Nanterre under the number 319 632 790